

12 EUROPEAN PATENT SPECIFICATION

13 Date of publication of patent specification: 22.02.89

14 Application number: 8490474.2

15 Date of filing: 27.12.83

16 International application number:  
PCT/US83/02043

17 International publication number:  
WO 85/02785 04.07.85 Gazette 85/15

18 Int. Cl.<sup>4</sup>: B 01 D 46/44, F 01 N 3/08

19 REGENERATIVE FILTER TRAP SYSTEM WITH APPARATUS FOR DIVERTING THE EXHAUST GAS FLOW.

20 Date of publication of application:  
02.01.85 Bulletin 88/01

21 Publication of the grant of the patent:  
22.02.89 Bulletin 89/08

22 Designated Contracting States:  
DE FR GB

23 References cited:  
US-A-1 983 304  
US-A-2 138 001  
US-A-2 202 272  
US-A-2 345 630  
US-A-2 984 315  
US-A-3 092 205  
US-A-3 147 097  
US-A-3 167 400  
US-A-3 441 381  
US-A-4 335 574  
US-A-4 345 923  
US-A-4 390 555

24 Proprietor: FORD MOTOR COMPANY LIMITED  
Eagle Way  
Brentwood Essex CM13 3BW (GB)  
GB  
25 Proprietor: FORD-WERKE  
AKTIENGESELLSCHAFT  
Ottoplatz 2 Postfach 21 03 69  
D-5000 Köln 21 (DE)  
DE  
26 Proprietor: FORD FRANCE SOCIETE ANONYME  
344 Avenue Napoléon Bonaparte B.P. 307  
F-92506 Rueil Malmaison Cedex (FR)  
FR  
27 Inventor: WADE, Wallace, R.  
34156 Gloucester Circle  
Farmington Hills, MI 48018 (US)  
Inventor: RAO, Venkatesh, Durga, Nagarwar  
5255 Clarendon Crest  
Bloomfield Township, MI 48013 (US)  
28 Representative: Messulam, Alec Moses et al  
A. Messulam & Co. 24 Broadway  
Leigh on Sea Essex SSS 18N (GB)

Note: Within nine months from the publication of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 95(1) European patent convention).

Courier Press, Leamington Spa, England.

Description

The invention relates to the technology of using filter traps for extracting particulates from the exhaust gases of an internal combustion engine and, more particularly, to an automobile having improved apparatus for channeling the exhaust gases to a given zone of the particulate trap during particulate collection and away from such zone during regeneration.

Particulate emissions from an engine can be reduced with a particulate filter trap and a regeneration system to periodically clean the filter trap of particulates by incineration. Generally, durable and acceptable filters for particulate traps have been developed by the art, which have included wire mesh (see U.S. patent 3,499,269) and, more advantageously, rigid ceramics, preferably in a monolithic honeycomb cellular wall structure (see U.S. patents 4,276,071; 4,329,162 and 4,340,403).

It is important that the filter trap be cleaned periodically during vehicle operation. The prior art has heretofore envisioned that such filter traps can be cleaned by a variety of proposals, all of which have included raising the temperature of a gas flow through the filter to an incineration temperature for the particulate collection in the filter trap, the particulates then oxidize and release from the trap as a gas. Such proposals have included heating the exhaust gas to a higher temperature by either addition of hydrocarbon fuels or by engine throttling (see U.S. patents 4,167,862; 4,211,675 and 3,499,269) or have included heating a separate heat transfer medium, such as air, by electrical means or by fuel fed burners (see U.S. patents 4,270,536; 4,276,086; 4,319,896 and Japanese patent 55-19834). US-A-4,335,574 discloses a device for removing fine carbon particles from exhaust gas emitted by an internal combustion engine, comprising: a means providing a first path and a second path through which said exhaust gas may be alternately made to flow, said paths having a juncture, filter disposed in said first path and adapted to collect fine carbon particles suspended in said exhaust gas, no filter of the kind and character of said filter being disposed in said second path, heating means disposed in said first path and adapted to burn said fine carbon particles collected by and accumulated on said filter, a valve disposed at said juncture of said first and second paths and adapted to selectively open and close said first and second paths, means for indirectly detecting the amount of said fine carbon particles collected by and accumulated on said filter by detecting the amount of fuel consumed by the engine, and means for controlling the valve and the heating means together so that when the amount of said fine carbon particles collected by and accumulated on said filter has reached a predetermined amount, said valve is actuated temporarily to open said second path while said heating means is temporarily activated to burn said fine carbon particles. The heating means includes a small-sized burner attached to a

holder such that a flame thereon is introduced into the inner cylinder of said filter, a glow plug for igniting the burner, a fuel tank adapted to supply fuel to the burner and a fuel pump arranged for pumping fuel from the fuel tank to the burner. US-A-2,138,001 discloses an engine driven vehicle including a water cooled internal combustion engine, a driving compartment having a floor well and a vertically extending wall at the rear of the engine, and an exhaust pipe extending rearwardly from the engine exhaust manifold, a conduit outside the walls of said compartment and directly surrounding and following the exhaust pipe, said conduit having an air inlet positioned to receive heated air from the immediate vicinity along the exhaust manifold but leaving the main body of the engine openly exposed beyond said inlet and means for communicating suction to said conduit to draw the heated air from said exhaust manifold into and through the conduit.

During vehicle operation, the exhaust gas flow emanating from the engine operation presents a significant heated gas flow having a temperature in the range of 85-821°C (200-1150°F). The exhaust gas flow typically is laminar as it passes along a tubular exhaust pipe. An important strategy to achieve reliable regeneration is to divert the exhaust flow away from at least a first portion of the filter trap while such first portion is cleaned of the particulates that may have collected there. During such exhaust gas flow diversion, several problems have become evident with respect to providing a diverting apparatus, such problems include (a) insulating the filter trap from the vehicle particularly during regeneration; (b) minimizing the overall height of the filter trap assembly and bypass passage, while eliminating the need for other exhaust treating devices such as a muffler; and (c) assuring economical construction with ease of assembly. It would be desirable if an apparatus for channeling exhaust gas flow could be devised which solves the above listed problems.

According to the invention there is provided an automobile including an internal combustion engine and an apparatus for extracting particulates from the exhaust gas of the internal combustion engine the apparatus comprising a filter trap (15) and flow channel means for channeling the flow of the exhaust gas through at least a portion of the filter trap (15) for an extraction mode and for diverting the flow away from said portion of the filter trap (15) during a cleaning mode of said portion, said flow channel means including walls (23) defining a primary flow channel for normally guiding said exhaust gas through at least said portion of said filter trap (15), means (40) defining a diversion flow channel (39) for diverting the exhaust gases away from said portion during said cleaning mode, and flow diverter means (46) for directing the flow of exhaust gases through said primary flow channel for filtering by said trap (15) or through said diversion flow channel (39) during thermal clean-

ing of the trap (15) characterised in that said filter trap (15) is disposed adjacent a heat controlled zone (43) of the automobile, said walls (23) comprises a roof (42) juxtaposed said zone (43) and said diversion flow channel (39) is superimposed on the roof (42) of said walls (23) to normally insulatingly separate said primary flow channel from said zone (43).

Preferably, the walls defining the primary flow channel comprises a tube with an expanding conical inlet section, the tube having a cross-section with a height no greater than substantially one-half of its horizontal dimension, the top of the tube forming said roof.

Advantageously, the tube may be formed with a cross-section defined as the outer periphery of two spaced circular sections connected by rectangular sections. The roof of said tube preferably flat extending horizontally and the diversion flow channel is defined by a generally flat well extending over and across the roof to form the diversion flow channel therebetween.

Preferably, the means for defining the diversion flow channel comprises a single ply, U-shaped wall extending across the roof and having a cross-section area with a width to height ratio in the range of 5/1 to 20/1.

Preferably, the means defining the diversion flow channel comprises baffles to muffle the sound of gas flow therethrough during the cleaning mode, the filter trap functioning to muffle gas flow sounds during the extraction mode.

The invention will now be described further by way of example with reference to the accompanying drawings in which:

Figure 1 is a schematic illustration of an automotive diesel engine and exhaust flow apparatus;

Figure 2 is an enlarged elevational view of the filter trap and flow control means effective to channel the exhaust gas between various operative modes;

Figure 3 is a top view of the apparatus of Figure 2;

Figure 4 is a sectional view of Figure 2; and

Figure 5 is a longitudinal sectional view of a portion of the housing for the filter trap.

The apparatus employed channels the flow of exhaust gas between a condition where the exhaust gas is carried through the filter trap for an extraction mode and a condition where the exhaust gas is bypassed around the filter trap for a trap cleaning mode. The bypassed flow of exhaust gas is channelled as a generally flat layer along the roof of the filter trap housing to serve as a thermal insulation body between the heated filter trap during regeneration and the heat controlled zone of the automobile. To enhance the use of the bypassed exhaust gas as an insulation barrier, the filter trap is provided with a cross-section having a height substantially less than the horizontal dimension; to enhance the use of the apparatus as a substitute for the conventional sound muffler on the automobile, the bypass channel has baffles to serve as a

would be about 6.5 square cms per cubic cm (16.8 square inches per cubic inch). The channels are all aligned with the center line of the exhaust flow, when the particulates collect on the trap walls which then will space the particulate collection along the direction of flow. Thus, there will be a general uniform distribution of the particulates along the length of the trap.

#### Heating Means

The heating means C-2 has a heater element assembly comprising resistance elements which are continuous sheathed stainless steel nichrome resistor elements, the elements being configured in a helical fashion, much in the fashion of heating coils for a surface heating unit of a stove, and extend transversely across the flow. The resistance elements are energized by a power supply derived from the battery or alternator of the engine.

The heater element assembly also comprises foraminous plates which function as a flow diffuser, slowing down the flow for better heat transfer. The plates present a screen or grid effect which has at least a 40% open area. A flow mask or disc may also be interposed between the plates and the heating elements to guide the oxygen carrying heat transfer medium (such as air) to a peripheral location along the outer rim of the filter front face. Thus, when the transfer medium flow is sufficiently heated, ignition of the oxidizable particulates will take place substantially along the outer radial region and thus proceed both axially as well as radially inwardly as migration of the flame front proceeds through the particulate collection in the device. The air flow mask blocks off approximately 50% of the filter frontal area which will be at the central region of the flow.

The element assembly may lastly comprise a catalyzed wire mesh located as a foraminous blanket immediately downstream of the heater elements; the mesh is woven and carries a catalyst coating which is a low sulphate  $\text{SO}_2$  active catalyst such as PtRh on ceria.

The catalyzed wire mesh functions as a uniform heat transfer medium as well as to lower the temperature required to incinerate or ignite the particulate collection, when there is a significant amount of hydrocarbon occluded in the collected soot or particulates, thereby minimizing power requirements and lowering energy consumption. The catalyzed wire mesh also functions to collect small amounts of hydrocarbon soot during exhaust gas filtration, which soot is easily ignited and operates to transfer ignition to the particulate collection.

The power supply for the electrical resistance elements may be derived from the alternator of the engine, which alternator should have dual functions, one function being used during regeneration of the filter trap. Alternatively, an auxiliary alternator may be utilized, driven by a pulley system which in turn is driven by the output

member of the engine and may be selectively engaged only during the regeneration period.

An air pump 63, when energized, drives a flow of air through a tube 64 into and through the heating means and filter when the exhaust gas has been bypassed. The supply of air acts as a heat transfer medium and a supplier of oxygen to ignite and sustain the oxidation cycle.

#### Exhaust Gas Channeling Means

The apparatus 20 for channeling exhaust gas flow provides for a condition when the exhaust gas is carried into and through the particulate filter trap for an extraction mode, and a condition where the exhaust gas is bypassed away from at least a first portion of the particulate filter trap during a thermal cleansing mode of the particulate portion. Such apparatus 20 comprises walls 23 defining a primary flow channel for guiding of the exhaust gases through at least a portion of the filter trap C-1 and preferably the entire trap. The walls 23 form a tube enclosing an internal space 24 which has a cross-section flattened along at least the upper side or roof 42 of the tube (see Figure 4). The tube here is shown to enclose an internal space having a cross-section with a height 24 no greater than two-thirds that of the width 25, and is particularly defined as the outer periphery of two spaced circular sections 26—27 connected by a rectangular section 28. The ceramic filter trap C-1 has a cross-section which is designed to snugly fit within the interior of such primary wall configuration. As shown in Figure 5, the structure 15 of the filter trap is supported within said primary walls 23 by way of wire mesh bands 29 wrapped around the ceramic body from its front to substantially near the trailing end of the filter trap. The wire mesh bands provide a cushioned support within the housing and are inserted in such a manner as to abut against the modified L-rings 30 with a seal ring 31 therebetween. About the trailing portion 15c of the outer periphery of the ceramic filter, is packed fiberglass rope 32; the rope space is sealingly closed by a complementary L-shaped ring 33, again having a sealing ring 34 compressed therebetween.

The walls 23 for the primary flow channel define an expanding conical section 35 proceeding from a connection 38 to the exhaust pipe 13, such an expanding conical section 35 providing for a slowing down of the exhaust gas flow prior to entering the filter trap and thereby improving the filtering function. The ratio between the diameter 37 of the throat section at the immediate entrance to the conical section 35 and the diameter 38 of the frontal section 15a of the filter trap is about 1:2 to 1:3.

The apparatus 20 further comprises means defining a diversion flow channel 39 or bypass for the exhaust gases during the thermal cleansing mode. The exhaust gases in channel 39 are diverted away from the trap or portion of the trap. The channel is superimposed on the roof 42 of the walls 23 to normally insulatingly separate



flache Wand umfassen, die sich über das genannte Dach hinaus erstreckt, um so daszweischen den genannten Ablenkströmungskanal zu bilden.

5. Personenzug gemäß Anspruch 1, wobei die genannten Wände, die den genannten primären Strömungskanal festlegen, einen sich konisch erweiternden Eintrittsabschnitt umfassen, wobei der Austritt des genannten konischen Eintrittsabschnitts im Verhältnis 8:1 bis 20:1 größer als die Querschnittsfläche des Abgasinletts ist.

6. Personenzug gemäß Anspruch 1, wobei die genannten Vorrichtungen, die den genannten Ablenkströmungskanal festlegen, eine einschichtig U-förmige Wand umfassen, die sich über das genannte Dach erstreckt, um so daszweischen den genannten Ablenkströmungskanal zu bilden, wobei der genannte Ablenkströmungskanal eine Querschnittsfläche mit einem Breite-Höhe-Verhältnis von 5:1 bis 20:1 aufweist.

7. Personenzug gemäß Anspruch 1, wobei die genannten Vorrichtungen, die den genannten Ablenkströmungskanal festlegen, Frallbleche umfassen, um das Gasströmungsgeräusch während der Reinigungsfahrtweise zu dämpfen, wobei der genannte Filterabscheider dazu dient, das Gasströmungsgeräusch während der Extraktionsfahrtweise zu dämpfen.

#### Revendications

1. Automobile possédant un moteur à combustion interne et un appareil pour extraire les matières particulaires des gaz d'échappement du moteur à combustion interne, l'appareil comprenant un collecteur filtrant (15) et des moyens d'égouttage de l'écoulement servant à faire passer le flux des gaz d'échappement à travers au moins une portion du collecteur filtrant 15 pour un mode extraction et à dévier le flux de ladite portion du collecteur filtrant (15) pendant un mode nettoyage de ladite portion, lesdits moyens d'égouttage de l'écoulement comprenant des parois (23) qui définissent un conduit d'écoulement principal servant à faire normalement passer lesdits gaz d'échappement à travers au moins ladite portion dudit collecteur filtrant (15), des moyens (40) définissant un conduit d'écoulement de déviation (33) servant à dévier les gaz d'échappement de ladite portion pendant ledit mode nettoyage et des moyens de déviation du flux (46) servant à faire passer le flux de gaz d'échappement, soit dans ledit conduit d'écoulement principal, pour la filtration par ledit collecteur (15), soit dans ledit conduit d'écoulement de déviation (33) pendant le nettoyage thermique du collecteur (15), caractérisés en ce que ledit collecteur filtrant

(15) est disposé adjacent à une zone à température contrôlée (43) de l'automobile, en ce que lesdites parois (23) comprennent un plafond (42) juxtaposé à ladite zone (43) et en ce que ledit conduit d'écoulement de déviation (33) est superposé au plafond (42) desdites parois (23) pour séparer normalement ledit conduit d'écoulement principal de ladite zone (43) en l'isolant de celle-ci.

2. Automobile selon la revendication 1, dans laquelle lesdites parois qui définissent ledit conduit d'écoulement principal comprennent un tube ayant une section transversale dont le haut n'est pas supérieure à environ la moitié de sa dimension horizontale, la paroi supérieure dudit tube qui forme ledit plafond étant juxtaposée à ladite zone.

3. Automobile selon la revendication 1, dans laquelle lesdites parois qui définissent le conduit d'écoulement principal comprennent un tube ayant une section transversale qui est définie par la périphérie extérieure de deux sections circulaires espacées raccordées par une section rectangulaire.

4. Automobile selon la revendication 1, dans laquelle lesdites parois qui définissent un conduit d'écoulement principal forment une paroi plate s'étendant à peu près horizontalement, qui définit ledit plafond, et lesdits moyens qui définissent un conduit d'écoulement de déviation comprennent une paroi de forme générale plate qui s'étend au-dessus et en travers dudit plafond pour former ledit conduit d'écoulement de déviation entre elle-même et le plafond.

5. Automobile selon la revendication 1, dans laquelle lesdites parois définissent ledit conduit d'écoulement principal comprennent une section d'entrée conique évasée, la sortie de ladite section d'entrée conique étant plus grande que l'aire de section transversale de l'entrée des gaz d'échappement dans un rapport de 8:1 à 20:1.

6. Automobile selon la revendication 1, dans laquelle lesdits moyens qui définissent ledit conduit d'écoulement de déviation comprennent une paroi à une seule épaisseur, en forme de U, qui s'étend en travers dudit plafond pour former le conduit d'écoulement de déviation entre elle-même et ce plafond, ledit conduit d'écoulement de déviation ayant une surface de section possédant un rapport largeur/hauteur de 5:1 à 20:1.

7. Automobile selon la revendication 1, dans laquelle lesdits moyens qui définissent ledit conduit d'écoulement de déviation comprennent des chicanes servant à atténuer le bruit du flux de gaz d'échappement qui le parcourt pendant le mode nettoyage, ledit collecteur filtrant jouant le rôle d'atténuateur des bruits du flux de gaz d'échappement pendant le mode extraction.

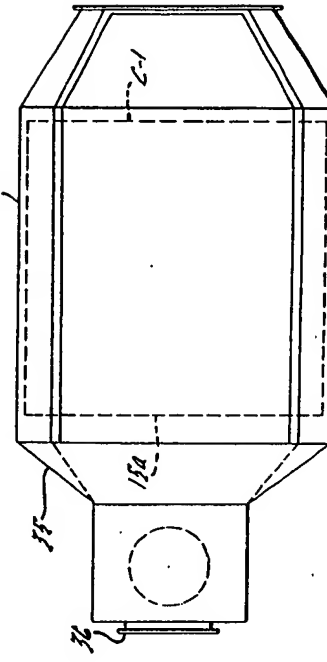
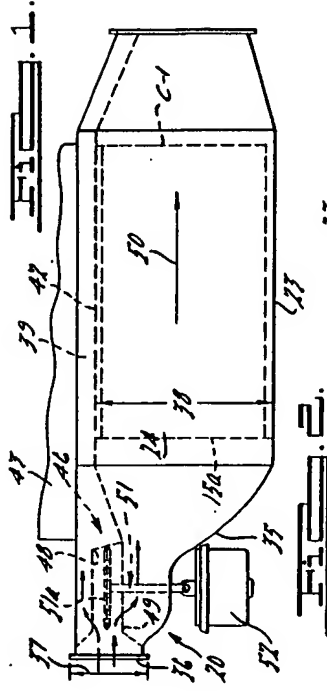
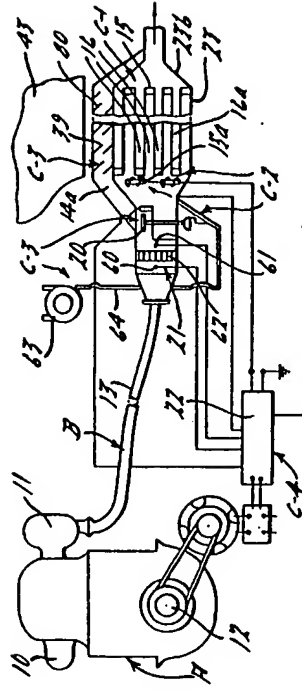


FIG. 1.

FIG. 2.

FIG. 3.

